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D139-799-036
Job Sheet R183504



Part No: D139-799-036

Job Qty: 1 ea

Part Name: AW139 Heli-Access-Step™ - RH Heavy Duty



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No: URF 18-771

Due Date: 9/28/18

Created By: Michelle Gagnon-Donovan

Type: Rework

Description:

Note: URF 18-771 IIN-D139-799 REV.O IPP REV:A 15.12.09 NEW ISSUE DD VERF:JLM

Ship Via:

SAD 18.07.19

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Stores/Pkg-1		
105	Small Fab	1 pcs	9/28/18	9/28/18	0.00	0.00	Small Fab-6		
120	QC	1 pcs	9/28/18	9/28/18	0.00	0.00	QC4		
126	DC	1 pcs	9/28/18	9/28/18	0.00	0.00	DC		
130	Packaging	1 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	9/28/18	9/28/18	0.00	0.00	QC21		

Part Op 120 - QC4- 100% Inspect kits for completeness

Descriptions: 126 - Document Control Photocopy bluefile & type labels per PPP D139-799-036 CHG001

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D139-799-036

Location: FG019

140 - QC21- Final Inspection - Work Order Release

-105 - Apply Proseal / 890B 5096394 on every screws.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D139-799-036	AW139 Heli-Access-Step™ - RH Heavy Duty	1 Ea (1 ea)	90-Start up Operation	F162672

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D139-799-036	1	1	0

Part Specifications

Specifications could not be found.

Plex 9/19/18 9:02 AM Dart.Gagnon.Michelle

MS24694-550

12x 5093692

MS24694-598

14x 5100421

DAK!
AEROSPACE

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Container No: S11663

Part: 0139-799-036

Job No: F1183504

Serial Number: S11663

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 15/04/2016 STC LOA C.

Linda Lacelle



From: Steven Drouin
Sent: Thursday, July 19, 2018 10:14 AM
To: Linda Lacelle
Subject: D139-799 step

Good morning Linda

Could I have a Re-work W/o for D139-799-035

I would need the following if possible

Small Fab (replace all bolts with new bolt and follow as per drawing D5235 Rev. B and make sure note 8 is done
Qc 5
Engineering for testing (dunk step)
QC 5
Back to stock QC21

I know I have also a D139-799-036 to do , I will see if this works on the 035 first then we could make a w/o for 036

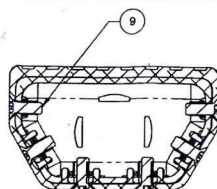
Eng job code
SE18-799-08
CAR18-234

Thank you wery much

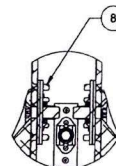
Steven Drouin
Mechanical Designer

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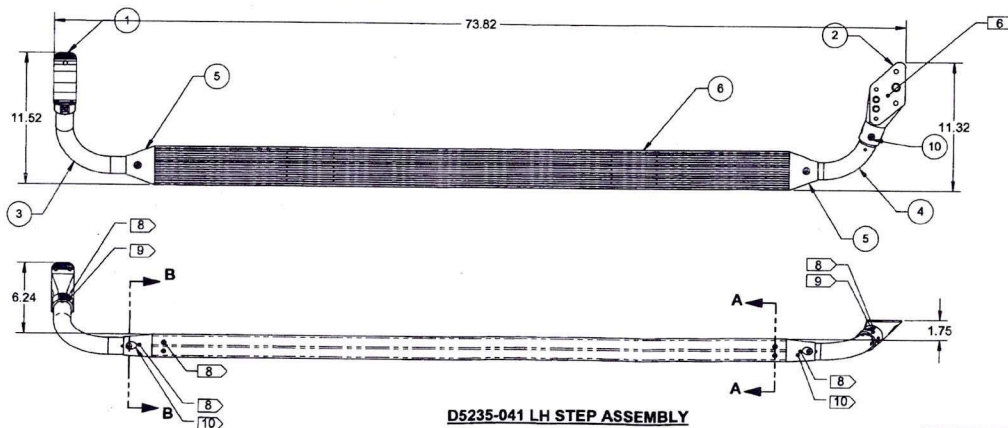
ITEM	QTY.	P/N	DESCRIPTION
	X	D5235-041	LH STEP ASSEMBLY
1	1	D5271-1	FORWARD FITTING
2	1	D5271-3	LH AFT FITTING
3	1	D5272-1	FORWARD TUBE
4	1	D5272-3	AFT TUBE
5	2	D5273-041	END FITTING ASSEMBLY
6	1	D5274-1	STEP EXTRUSION
7	14	D5291-041	ANCHOR NUT ASSEMBLY
8	28	CR3212-4-5	RIVET
9	12	MS24694-S50	SCREW
10	14	MS24694-S98	SCREW



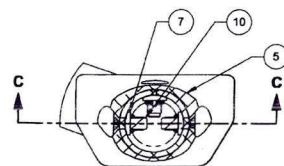
SECTION A-A



SECTION C-C



D5235-041 LH STEP ASSEMBLY



SECTION B-B

UNDER REVIEW
URF18-771 SAD 18-07-18

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: PRIME AND PAINT PER DART QSI 005, SECTION 4.2, PAINT COLOUR WHITE
APPLY BLACK ANTI-SKID PAINT TO TOP SURFACE OF STEP PER QSI 005 4.4
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5235-041" PER QSI 044 6.1
 - 7) WEIGHT: 10.47 lbs
 - 8) ASSEMBLE WITH PROSEAL 890 USING FIXTURE DT10150
 - 9) TRANSFER DRILL FROM D5271-1/-3 TO D5272-1/-3
 - 10) TRANSFER DRILL FROM D5273-041 TO D5272-1/-3

RELEASED
2016-03-07
ECN 4-542

APPROVED

B	UPDATED ITEM 8, ALL SHEETS.	CC	15.12.09
A	ISSUE	CC	15.06.09
REV.	DESCRIPTION	BY	DATE
DESIGN	CC		
DRAWN	CC		
CHECKED	VS		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	DS		
DATE	15.12.09		

DART AEROSPACE USA, INC
EUGENE, OREGON, USA

DRAWING NO. D5235
REV. B
SHEET 1 OF 4
SCALE NTS

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